Installation Guide

## **Thermostat**

# Type KPU 19

## **Application**

060R9771

KPU 19 thermostats are used for temperature regulation in refrigeration, freezing, air conditioning, ventilating and heating systems.

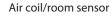
KPU 19 thermostats are fitted with Single-Pole Double-Throw (SPDT) or Single-Pole Single-Throw (SPST) contact system.

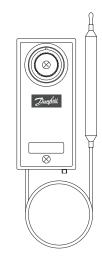
The standard KPU 19 enclosure is rated NEMA  $\sim$  1.

NEMA ~ 1 is obtained when the thermostat is mounted on a flat surface with all unused holes covered.

## Thermostat bulb types

Remote bulb









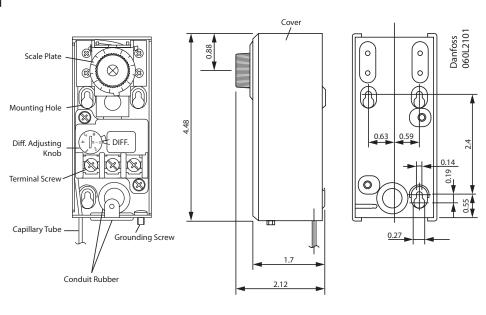
## Important

The KPU 19 thermostat is designed only for use as a temperature regulating operating control. It is the responsibility of the installer to verify that other necessary safety controls are installed and functioning properly as intended by the original equipment manufacturer or system design.

### **Product specification**

Туре	Regulating range	Differential	Bulb size	Capillary tube length	Max. bulb temperature	Ambient temperature	Contact type	Reset	Code no.
	[°F]	ΔT [°F]	[in.]	[in.]	[°F]	[°F]		type	
KPU 19	-30 – 80	3.6 – 12.6	$^{3}/_{8} \times 4^{1}/_{2}$	120	140	-31 – 140	SPDT	Auto.	060L2150
KPU 19	-30 – 80	3.6 – 12.6	<sup>3</sup> / <sub>8</sub> x 4 <sup>1</sup> / <sub>2</sub>	80	140	-31 – 140	SPST (close on temp. rise)	Auto.	060L2151
KPU 19	-30 – 80	3.6 – 12.6	-	Air coil / Room sensor	140	-31 – 140	SPDT	Auto.	060L2152

## **Dimensions** [in.]





#### Installation

Select an accessible location, where the thermostat will not be subject to damage. Mount the KPU 19 on a bracket or on a completely flat surface. Mounting on an uneven surface may cause incorrect thermostat operation. Use only the mounting holes provided at the back of the metal housing.

Do not make additional holes. Locking mounting holes must be fastened at position A as shown in diagram to the right. Fastening at position "B" may result in housing deformation and KPU 19 malfunction.

The KPU 19 thermostat and the sensing bulb can be mounted in any position.

The sensing element is filled in with liquid expansion type charging with no limitations in terms of temperature at switch body (TS), temperature at sensing bulb (TB) or temperature at capillary tube (TC). KPU 19 can operate in all following conditions: TS > TB; TS < TB, TS = TB.

Taking into consideration time constant of the thermostat it is recommended to install KPU 19 where temperature is not changing rapidly.

Fast changes of the measured temperature will cause thermostat measurements lags behind actual temperature changes in the application. Make sure to keep temperature variable acceleration within 3 minutes per 1.8 °F at liquid, or within 18 minutes per 1.8 °F at air. KPU should be installed in a place in which harmful environmental conditions like radiation from sun, lamps or radiator is minimalized.

Cooling due to the extensive air flow might affect thermostat performance as well.

It is recommended to install the thermostat at a place where vibration is 1G or less.



## **Important**

Do not dent or deform the bulb of the thermostat, as doing so could damage the bulb and cause charge leakage.

Do not turn any other screws except screws on the scale plate, on the micro switch knob and on the terminal block.

## General recommendations for capillary tube and bulb installation:

- 1. Protect the capillary tube from damage due to vibration.
- a) When the thermostat unit is mounted directly on the compressor, the capillary tube must be secured to the compressor so that both vibrate together.
- b) For mounting otherwise, form surplus capillary tube into a loose loop and secure the loop to the base on which the thermostat is mounted.
- 2. Leave a little slack in the capillary tube to help dampen vibration.
- 3. Avoid sharp bends (with the radius of  $\frac{1}{2}$ " or less) and bending the capillary tube at the same point several times, as these actions can weaken the material and increase the likelihood of the tube cracking.
- 4. Bending of the capillary tube within 1.75" from soldering point with bulb is not allowed.
- 5. Form and locate the capillary tube away from sharp or abrasive objects that might damage it.
- 6. For thermostats with room sensor coils, make sure that placement allows free airflow around the coil and bulb. At the same time, ensure that the bulb is not exposed to drafts from doors, or to heat radiated from the evaporator surface. Make sure that the bulb does not come into contact with a wall surface. Never mount the thermostat directly on a cold wall. Instead, mount the unit on an insulating plate.
- 7. KPU 19 sensing bulb is made of copper, copper alloy, silver solder do not use it for media which are harmful for these materials.

#### Wiring

	Voltage [V]	P.F.	A C		
Amps [A]		cos Ø	120	240	
Resist	ive load	1	0.5 ~ 16	0.5 ~ 8	
Inductive	Full load Amps	0.75	0.5 ~ 16	0.5 ~ 8	
load	Locked rotor Amps	0.45	96	48	

Pilot duty: 125 VA; 120/240 V AC

#### Note

National Electrical Code and to applicable local regulations.
Use only copper wire.
Use only the terminal screws furnished in the terminal block.
Do not exceed tightening torque of 10 lb. in. (1.18 Nm).
Do not exceed the thermostat's specified electrical ratings.

All wiring should conform to the

Do not use impact driver(shock driver). The terminal block as well as grounding screw are accessible after removing the front cover.

#### Caution



Do not remove cover while power is supplied as it may cause electrical shock.

To avoid the possibility of electric shock and damage to equipment, disconnect the power supply before any wiring connections are made.

Never touch current conducting (LIVE) parts with your fingers or with tools.

Electrical wires should be connected through the conduit rubber or alternatively by conduit boss.

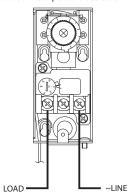


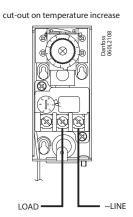
## Wiring options

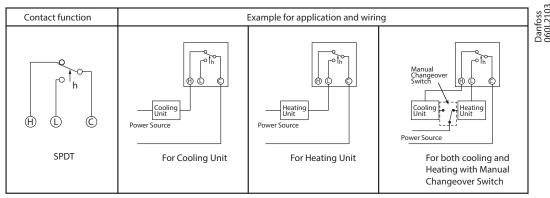
## **For Cooling Unit**

## For Heating Unit

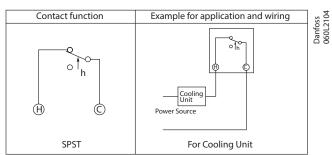
cut-out on temperature decrease







Arrow marking indicates a direction of switch action.



Arrow marking indicates a direction of switch action.

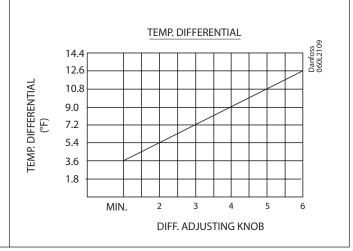
## **Adjustment**

#### Note

Adjust the thermostat to settings specified by the manufacturer of the controlled equipment. When checking thermostat operation, or operating the controlled equipment, do not exceed the manufacturer's temperature ratings for the controlled equipment or for any of its components. To avoid inaccurate thermostat operation, do not adjust the KPU's pointers beyond the highest or lowest indicator marks on the scale plate.

Scale is indicative only. For accurate setting please use thermometer.

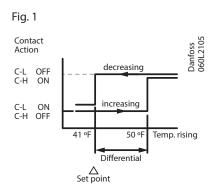
## **Determination of differential**

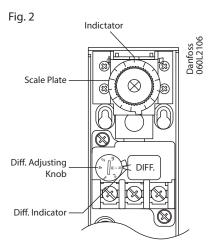




### Setting example (SPDT type)

Set at 41 °F for temp. decrease and 50 °F for temp. increase. Upper Switch Point (USP): 50 °F Lower Switch Point (LSP): 41 °F





#### 1. Set at 41 °F

Turn the scale plate to match indicator pointer with the required value (verify with the thermometer)

#### 2. Set at 50 °F

Calculate the differential between USP and LSP (Differential = USP - LSP;  $50 \,^{\circ}\text{F} - 41 \,^{\circ}\text{F} = 9 \,^{\circ}\text{F}$  ). Find the proper Differential Adjusting Knob position from the characteristic presented on the graph "Determination of differential".

The same characteristics is shown on the back side of the KPU 19 cover. Differential of 9 °F is equivalent to the indication 4 set on the Differential Adjustment Knob.

3. After setting, install the cover and supply power supply for checking the actual switching points. Adjust the setting if necessary as scales are indicative only.

#### **Enclosed accessories:**

- Sensor clamp for bulb fastening.
- Blinding sticker to cover the hole after dial knob removal. Blinding sticker can be used only once.
- Hand knob for adjustment.

#### Note

Scale values are indicative only. It is often necessary to use a thermometer when setting working points.

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(\*1) Fail-safe design: Design to ensure safety in the event of any mechanical failure (\*2) Fault-tolerance: Utilization of redundancy technology

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Be sure to confirm the proper operation of the Products and keep records of such operation at least once a year.

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(5)Disaster-prevention or crime-prevention device

(6) Facility or application directly related to medical equipment, burning appliances, electro thermal equipment, amusement rides and devices, facilities/applications associated directly with billing, or device using flammable fluid:

using frammable fluid;
(7) Equipment requiring high reliance on supply systems such as electricity, gas, water, etc., in large-scale communication system, or in transportation or air traffic control system;
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(3)WHEN CAUSED BY MODIFICATION OR REPAIR OF THE PRODUCTS MADE BY ANYONE OTHER THAN DANFOSS OR DESIGNEE OF DANFOSS; (4)WHEN CAUSED BY THE USE OF THE PRODUCTS IN VIOLATION OF THE ABOVE "RESTRICTIONS OF USE" OR "CONFIRMATION OF OPERATION";

(5)WHEN SUCH FAILURE WAS NOT REASONABLY FORESEEABLE AT THE TIME OF DANFOSS SHIPMENT; OR
(6)BY ANY OTHER CAUSE NOT ATTRIBUTABLE TO DANFOSS, SUCH AS AN ACT OF GOD, DISASTER, OR ACT OF ANY THIRD PARTY.
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