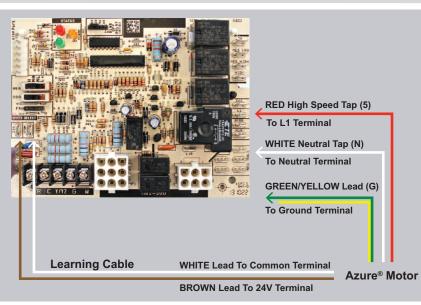
AZURE® 1-2-3 Digi-Motor®

Step¹ Set the motor voltage, rotation, and operating mode.



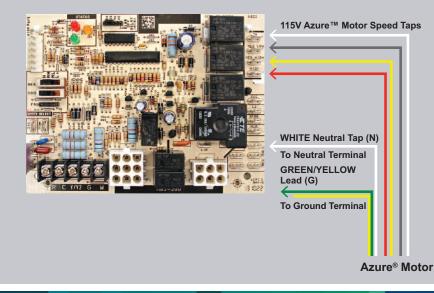
Step 2 Connect the learning cable, high speed tap 5, neutral, and ground; power the system to allow Azure[®] to auto program to the application in 90 seconds.

NOTE: Wiring shown is for PSC motor replacement. For X13 replacement, the factory harness plugs directly into Azure.[®]



Step 3 Finish by removing the learning cable and connecting the 115V motor speed taps.

NOTE: Wiring shown is for PSC motor replacement. For X13 replacement, the factory harness plugs directly into Azure.[®]



WARNING: Cancer and Reproductive Harm www.P65Warnings.ca.gov

AZURE® Digi-Motor® Direct Drive Blower Applications

PSC and X13 Replacement Motor in One



- In PSC mode, Azure[®] wires exactly like a PSC motor (no capacitor required)
- In X13 mode, Azure[®] accepts the factory power harness and wires directly to the thermostat

Auto-Sizes to Each Application

- During initial set-up, Azure[®] measures the external static pressure of the system and programs its speed taps to the correct horsepower for each application
- If additional customizing is required, an optional hand held programmer (MARS No. 08502) can be used

Outboard Surge Protection

 Unlike other ECM motors, an outboard surge protector is included with the Azure[®] wiring harness. This is a replaceable device (MARS No. 08593)

Features:	Benefits:				
Multi HP, reversible, dual voltage	Reduces truck stock				
Auto sizes to each application	Automatically provides correct CFM				
Dedicated 625 RPM speed tap	Maximizes performance of IAQ equipment				
Field tunable* (except 10830)	Customizes the CFM of any application				
Ball bearing	Provides quiet operation				
2 year warranty	Provides peace of mind				

*Motor speed field adjustable with hand held programmer, MARS No. 08502.

MARS NO.	DIA.	HP	VOLTS	RPM	SPEEDS	ROTATION	EXTERNAL SURGE PROTECTION	AUTO SIZING	REPLACES
10860	5.5"	1/5-1/2	115/230	1075	5	REV	Yes	Yes	PSC/X13
10861	5.5"	1/2-1	115/230	1075	5	REV	Yes	Yes	PSC/X13
10867	5.0"	1/8-1/3	115/230/277	1075	5	REV	No	No	PSC
10830	5.0" Dual Shaft	1/10-1/18	115/230/277	1075	5	REV	No	No	PSC

Accessories for Azure® Digi-Motor®

DESCRIPTION					
Hand Held Programmer 10860/10861					
Replacement Surge Protector 10860/10861					
Constant Fan Kit 10860/10861					

08593



98913 4/17

2017 MOTORS & ARMATURES, Inc. MARS is a registered trademark of Motors & Armatures, Inc WARNING: Cancer and Reproductive Harm www.P65Warnings.ca.gov

www.marsdelivers.com