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#### CAPACITORS

1. **INTRODUCTION:** The purpose of this brochure is to provide practical information about Motor Starting and Motor Run Capacitors as they apply to the Air Conditioning, Refrigeration and Heating service industry. A basic understanding of electricity and electric motors is helpful if one is to derive the most benefit from the presentation.

While this report is primarily written for service technicians, it is also worthwhile reading for wholesaler sales people so they may knowledgeably assist their customers in selecting a capacitor.

2. WHAT IS A CAPACITOR? HOW DOES IT WORK?: Very simply, a capacitor is a device that stores and discharges electrons. While you may hear capacitors referred to by a variety of names (condenser, run, start, oil, etc.) all capacitors are comprised of two or more metallic plates separated by an insulating material called a dielectric.





A very simple capacitor can be made with two plates separated by a dielectric, in this case air, and connected to a source of DC current, a battery. Electrons will flow away from plate 1 and collect on plate 2, leaving it with an abundance of electrons, or a "charge". Since current from a battery only flows one way, the capacitor plate will stay charged this way unless something causes current flow.

If we were to short across the plates with a screwdriver, the resulting spark would indicate the electrons "jumping" from plate 2 to plate 1 in an attempt to equalize. As soon as the screwdriver is removed, plate 2 will again collect a charge.

Now let's connect our simple capacitor to a source of AC current and in series with the windings of an electric motor. Since AC current alternates, first one plate, then the other would be charged and discharged in turn.

First plate 1 is charged, then as the current reverses, a rush of electrons flow from plate 1 to plate 2 through the motor windings. When the current reverses again the electrons will rush back to plate 1.

Note that electrons do not pass through the capacitor but rather travel back and forth, from one plate to the other, through the motor windings. This rush of electrons, first one way then the other, has a desirable effect when applied to certain motors.



#### 3. WHAT EFFECT DOES A CAPACITOR HAVE ON A MOTOR?:



#### Simple Split Phase Motor

#### **Capacitor Start Motor**



#### Simple Split Phase Motor:

Common split phase motors have two sets of windings, start and run. Start windings are used to overcome inertia and allow the motor to start under load. Start windings are wound with smaller wire and many more turns than run windings. This greater resistance, as compared to the run winding, causes the current in the run winding to lag behind that of the start. The effect is much the same as two phase current. The motor can start and when up to about 3/4 speed, the start switch opens and causes the start winding to drop out of the circuit.

It is the "out-of-phase" condition between the start and run windings that produce the torque needed to start the motor under load.

#### **Capacitor Start Motor:**

A start capacitor is added in series with the start winding. The effect is to throw the current in the start winding even further "out-of-phase" than can be accomplished by the resistance of the start winding alone.

The result is even greater starting torque. Typically, an increase is from 300% to 500%. It also decreases the starting current and increases the voltage on the start winding from the circuit.

As with a simple split phase motor, when speed increases to about 3/4 of full speed, the starting switch will open and remove the start capacitor and start winding from the circuit.

**NOTE:** Since start windings are made of small size wire and produce high resistance, they would quickly burn out if left in the circuit beyond the time it takes to bring the motor to 3/4 speed. Start windings can fail for a variety of reasons which will be covered later.

#### Capacitor Start - Capacitor Run Motors



**PSC Motor** 



## WHAT EFFECT DOES A CAPACITOR HAVE ON A MOTOR?: (CONTINUED)

#### Capacitor Start - Capacitor Run Motors:

In addition to the start capacitor, a run capacitor is now added in series with the start winding and parallel to the start capacitor. While the start capacitor "drops out" when the motor reaches 3/4 speed, the run capacitor stays in the circuit at all times with the start winding. Its purpose is to improve the power factor of the motor during running and reduce current consumption. Although its purpose is not to aid in starting the motor, we shall see later that it does have a small positive effect when starting.

Run capacitors have far lower capacitance and much different construction and appearance than start capacitors.

#### Permanent Split Capacitor (PSC) Motors:

This type motor is a split phase motor with the addition of a run capacitor in series with the start winding. No starting switch is used, so the capacitor and start winding are in the circuit at all times. The motor is so constructed to allow for this without burning the start winding. A PSC motor has low starting torque but is very efficient in operation and generally costs less that a capacitor start-capacitor run motor.

To increase starting torque, most PSC motors can be fitted with a so called "hard start kit" comprising of a potential relay and start capacitor. Recently, the development of positive temperature co-efficient resistors (PTCR) has allowed solid state technology to be used to increase starting torque in PSC motors in place of the traditional hard start kit. More on this will be covered under "Application" section.

#### 4. TYPES OF CAPACITORS & CONSTRUCTION:

A capacitor, as mentioned previously, is comprised of two metallic plates separated by some insulating material commonly called a dielectric. The ability of a capacitor to store electrons is known as its capacitance and is rated in microfarads, abbreviated mfd. A microfarad is one millionth of a farad.

The capacitance is dependent on the area of the plates, the distance between plates, and the stability of the insulation. Of these, the area of the plates, is most important in determining capacitance. All else remaining constant, an increase in plate area will yield an increase in capacitance.

Since we have already seen that capacitors are used for different purpose, i.e.: motor start or motor run, there are different methods of construction used to produce capacitors. They are usually referred to by either type of dielectric employed or by the function they perform.



#### 4. TYPES OF CAPACITORS & CONSTRUCTION: (CONTINUED)

#### Motor Start (Electrolytic) Capacitors:

Start capacitors are comprised of compactly wound aluminum foil separated by layers of paper, all of which is impregnated by a conducting electrolytic which creates the effect of two plates and a dielectric. The capacitor is housed in a sealed phenolic container.



Start capacitors are designed for intermittent duty only, typically for no more than 20 starts per hour, with each starting period not to exceed three seconds. Longer starting periods or more frequent starts will lead to excessive heat rise within the capacitor and cause premature failure.

Start capacitors are rated in microfarads and voltage. Ratings typically run from 100 VAC to 300 VAC and from 21 thru 1200 mfd. Proper selection of start capacitors is important and will be covered under "Application".

#### Motor Run Capacitors:

Unlike the plastic housing of the start capacitor, the run capacitor is typically enclosed in a drawn, seamless metal can. While early run capacitors were round, today most are oval in cross section. This is because one day a General Electric engineer realized that if the roll of the capacitor was compressed, it could fit into an oval can and save space. Years ago, this type of construction was known as a "Gregg Oval" in honor of the inventor.

A run capacitor, unlike a start, is designed for continuous duty. It is in the circuit whenever the motor is running. They typically have much lower mfd ratings that start capacitors; usually from 2 to 60 mfd. The common voltage ratings are 370 and 440 VAC.

The purpose of the oil (or other fluid today) is to increase the dielectric strength of the paper or polypropylene and to act as a heat sink. Remember, run capacitors are continuous duty devices and the large quantity of fluid helps dissipate the heat before it can adversely affect the capacitor. Oil has a tendency to lose dielectric strength as temperature increases.

About 35 years ago, oil was replaced with a chemical substance containing Polychlorinated biphenyl or PCB. PCB is a wonderful dielectric and heat sink, however, it is injurious to the environment and has been banned by the EPA. This led to the search for another dielectric and several have been developed that exhibit all the desirable characteristics of PCB's while being environmentally safe.

The only drawback to these new compounds is that they are flammable. If the heat increased too much, the resulting pressure rise could burst the capacitor and start a fire. Therefore, all non-PCB capacitors incorporate a physical interrupter to prevent excessive pressure rise.



As the pressure within the capacitor increases, the top of the can "pops" upward, breaking the connection between the terminals and the plates.

Motor run capacitor construction has evolved over the past twenty years from a traditional use of paper, foil, and a PCB-based impregnating oil, to two basic modern types.



#### 4. TYPES OF CAPACITORS & CONSTRUCTION: (CONTINUED)

#### **Impregnated Metallized Capacitors:**

The newest technology in capacitor design is metallized film capacitors. In operation and application, they



serve the same purpose as conventional run capacitors, but their construction is very different.

Rather than using sheets of foil separated by several layers of paper to create the plates and insulation, metallized capacitors use sheets of polypropylene film onto which is "sprayed", or metallized, a thin layer of metal. Two metallized films are then wound together very tightly to form the capacitor.

The resulting roll is very hard and cannot be squeezed into a traditional oval shape.

Therefore, many metallized film capacitors are round. They are, however, much smaller than conventional run capacitors. A 35 mfd, 440 volt metallized capacitor is 50% smaller than an oil paper capacitor. It also weighs 60% less because there is much less liquid in a metallized capacitor. Many oval shaped run capacitors are now metallized film. The "roll" is small enough to fit into the oval can previously used for film/paper construction. Retaining the oval shape is important for the replacement market.

We learned previously that run capacitors are filled with a liquid that serves to strengthen the dielectric characteristics of the paper and also to dissipate heat. In a metallized capacitor, the liquid is only used as a heat sink. The polypropylene film is an excellent dielectric and requires no assistance. In fact, the capacitor "roll" is wound so tightly that the liquid never penetrates between layers.

The core of a metallized capacitor is surrounded by many layers of plain polypropylene film. This provides excellent insulation between the plates and the metal case and, therefore, no marking is necessary to indicate the neutral terminal.

Finally, metallized capacitors "self heal". The most common cause of capacitor failure is a breakdown of the insulation between plates which leads to a short. If a hole occurs in the metallized film, an arc will jump between the plates. The heat from this arc will vaporize the metal surrounding the hole and self extinguish, thus preventing the short.

Metallized capacitors, because of their smaller size, weight, and longer life expectancy are rapidly gaining favor with equipment manufacturers. In the near future, they will most certainly replace conventional oil-paper run capacitors on new equipment.

#### Dry-Type:

Dry-Type capacitors are similar in construction to oil-filled, but do not use an oil impregnant. The advantages of dry-type construction are a saving in size, and weight. The possible disadvantages are a lower tolerance to high current failure conditions. Dry-type capacitors are finding their way into more applications as engineers resolve difficulties encountered in field and life testing situations.

#### **Dual and Triple Section Capacitors:**

Multi-section capacitors are nothing more than two or three separate capacitor in a common enclosure with one common terminal. They are marked with the voltage rating and the mfd for each section.

Example: 20/4 mfd 370 volt

#### 5. APPLICATION AND REPLACEMENT:

When replacing a capacitor, it is best to install one of the correct voltage and microfarad rating for the particular motor. Generally, however, a difference of 10% in mfd will not adversely affect the motor.

A problem arises when the proper capacitor is not readily available. While most technicians carry an assortment of popular sizes with them, there is such a wide variety available that he may not always have the proper one at hand. In this case, the correct rating can be achieved by connecting two or more capacitors in parallel or series.



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#### 5. APPLICATION AND REPLACEMENT: (CONTINUED)

#### **Parallel Connection:**

When capacitors are connected in parallel, the mfd rating will be the sum of the individual ratings. This can be expressed in the equation CT = C1 + C2 + C3, etc. The effect of parallel connection is to increase the plate area. The voltage rating of the lowest rated capacitor in the connection becomes the effective voltage of the combination. If a capacitor rated at 125 volts, 180 mfd is required, two capacitors rated at 125 volts, 90 mfd each can be wired in parallel.



Generally, a capacitor of the same mfd rating but a higher voltage rating can be used as a replacement.

Example: 88-108 mfd 125V - replace with 88-108 mfd 330 volt.

Doing this will generally result in added cost and increased size. A capacitor of correct voltage and MFD rating should be installed at the earliest opportunity.

From this, we can see why the run capacitor of a capacitor start/capacitor run motor slightly aids the motor in starting. Since they are connected in parallel, the total capacitance on start up is the sum of both the start and run capacitor.

#### Series Connection:

When capacitors are connected in series, the total capacitance is always less than that of the smallest capacitor. The effect of connecting capacitors in series is an increase in dielectric thickness thereby reducing capacitance. The formula for determining total capacitance in series connection is:



250 + 250

The capacitance of two equal capacitors connected in series is one half the value of one capacitor.

The effective voltage when two capacitors are connected in series is the sum of the individual voltage ratings. Therefore, two 250 mfd, 125 volt capacitors in series equals one 125 mfd, 250 volt capacitor. VT = V1 + V2.

When connecting capacitors in series, it is best to use two capacitors of equal mfd rating. If capacitors with unequal mfd ratings are connected in series, the voltage will divide across them in inverse proportion to the mfd rating.

#### **Choosing Ratings:**

Always select a start capacitor with a mfd rating no more than  $10\% \pm of$  the one called for. When replacing a run capacitor, never select a lower rating than the one called for. You may exceed the specified mfd as follows:

Do not add more than +2.5 mfd +5 mfd +10 mfd



#### 5. APPLICATION AND REPLACEMENT: (CONTINUED)

When the rating is unknown, it is necessary to consult the manufacturer of the motor for the correct replacement. Capacitors are matched to the internal construction of each motor and, therefore, no standard rule can be applied.

Voltage ratings for start capacitors should match the voltage of the motor, although a higher voltage rating will have no effect, providing the mfd rating is correct. Never use a lower voltage rating as the capacitor will fail.

Run capacitors must have a voltage rating higher than the motor. Since run capacitors are in the circuit at all times and connected across both start and run windings, they are subject to line voltage plus the voltages induced by the windings. A 220 volt motor may require a 370 or 440 volt run capacitor. When in doubt, always use the next highest voltage rating.

If the inlet or the discharge of a blower housing using a direct drive blower motor is obstructed, the motor will turn at higher RPM. When this occurs, the induced voltage across the windings will increase. A properly rated capacitor that fails due to high voltage could be an indication of improper air flow due to obstruction. In this instance, the capacitor is acting as a performance fuse. If a higher voltage rated capacitor must be used, do so only as a temporary measure.

#### Adding Capacitor Hard Start Kits:

Most PSC motors and compressors can be fitted in the field with a potential relay and start capacitor, generally called a hard start kit. This allows the motor to start under a greater load than would normally be possible. It is necessary to consult the manufacturer of a reliable cross reference to select the proper relay and capacitor.

Recently, the development of PTCR's have replaced the hard start kit on certain applications. The PTCR solid state start assist is connected in parallel with the run capacitor of the PSC motor and creates the additional "outof-phase" effect formerly provided by the relay and capacitor set up. While less expensive and easier to install, the PTCR does not produce as much effect as the traditional hard start kit and so its use has generally been limited to smaller motors.



**NOTE:** A problem may arise when a motor is equipped with a start capacitor and potential relay. The contacts of a potential relay are normally closed and open to drop the start capacitor from the circuit when the motor reaches about 3/4 rated speed. When the contacts open, the capacitor can be left in a charged condition and the charge will bleed off internally in several minutes while the motor runs. However, if for some reason, power is interrupted soon after starting, the capacitor will not have time to equalize. The relay contacts will close immediately and the full surge of the capacitor will be discharged across the contacts. Repeated instances like this will cause the relay contacts to pit and burn and lead to the premature failure of the relay.

The remedy is to install a bleed resistor across the capacitor terminals. This resistor, usually 15,000 to 18,000 OHMS, de-energizes the capacitor in seconds after the contacts open.



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#### 6. USE THE CHART ON PAGE 11 TO TROUBLE SHOOT CAPACITORS:

When a defective start capacitor is found, always check for the cause of failure. It could be that the failure was normal, due to age. The replacement capacitor can then be expected to restore the motor to satisfactory operation with no further problems.

Another cause of start capacitor failure may be a defective starting switch or relay holding the capacitor in the circuit too long. Start capacitors are designed for intermittent duty only and excessively long start periods can lead to premature failure. Also, the unit may be cycling too frequently. The general standard is for no more than 20 starts per hour or the capacitor will deteriorate.

Either of these last two conditions will cause the replacement capacitor to also fail in a short time. Always look for the *cause* of capacitor failure to avoid call backs.

#### Trouble Shooting Run Capacitors:

A shorted run capacitor has the effect of keeping the start winding in the circuit at all times. The motor typically draws high amperage, runs hot and may cycle on overload. It will run at about 3/4 speed. To check, disconnect one side of the capacitor while the motor is running, taking care to avoid electrical shock. If the speed increases and the motor appears to run as normal, the capacitor is shorted and must be replaced.

With a multiple capacitor hook-up, testing for shorted capacitor is the same for parallel or series connection. In parallel, if one shorts, the total capacitance of the system is decreased and the motor will start slowly. In series, if one shorts, the capacitance increases but the voltage capability of the circuit decreases and, as a result, the remaining capacitor soon fails.

An alternate test for a shorted run capacitor is with an OHM meter. A shorted capacitor will register zero resistance.

An open run capacitor may have little apparent effect on the motor, which will appear to run near normal performance. To test, disconnect one side of the capacitor and start the motor. Take a reading of the current drawn with an ammeter. Now connect the capacitor. If the capacitor is good, the amps should drop. If there is no change in amperage, the capacitor is defective and must be replaced.

**CAUTION:** When working with capacitors, always remember that they store an electrical charge. To prevent electrical shock, never assume that a capacitor is discharged until you have manually discharged it. This can be done by touching both terminals with the blade of a screwdriver having an insulated handle. This sudden surge of electrons can, however, sometimes in itself damage the capacitor. A better way is to have a bleed resistor connected to insulated leads and use this to jump the terminals. Use a 15,000 OHM resistor for starts and a 220,000 OHM resistor for runs.

#### 7. CAPACITOR TESTING EQUIPMENT:

There are a number of devices available for testing and evaluating capacitors. Some are relatively inexpensive and indicate only whether the capacitor is open, shorted, or good.

More expensive units can be purchased which will tell you the mfd rating of a good capacitor if that information is not on the unit. Your local parts wholesaler sells these devices and a technician who services equipment with capacitors should consult with him to determine which test device best serves his needs.

#### 8. CONCLUSION:

Capacitors are devices for storing electrons. They are used to increase the starting torque and power factor of electric motors. Replacements must be made with care to insure the correct type and rating (mfd and voltage) for each application. Two or more can be connected in parallel or series to arrive at different ratings. Trouble shooting should be done in a logical sequence to insure the proper identification of the defective part.



### Capacitor Trouble - Shooting Flow Chart



# **UCLOS USA CAPACITORS**

SINGL	E SECTION	SING	LE SECTION	DUA	L SECTION	DU	AL SECTION
MARS NO.	DESCRIPTION	MARS NO.	DESCRIPTION	MARS NO.	DESCRIPTION	MARS NO.	DESCRIPTION
	Oval 370V		Round 370V	7	Oval 370V	F	Round 440/370V
14002	2 MED 3701/ 01/1	14098	10 MFD 370V RND	14066	25/5 MFD 370V OVL	14353	25/3 MFD 440/370V RI
14002	3 MED 3701/ 01/1	14210	15 MFD 370V RND	14069	30/5 MFD 370V OVL	14278	25/5 MFD 440/370V RI
14003		14212	17.5 MFD 370V RND	14072	35/5 MFD 370V OVL	14279	25/7.5 MFD 440/370 R
14004	4 MFD 370V OVL	14214	20 MFD 370V RND	14171	40/5 MFD 370V OVL	14126	30/3 MFD 440/370V RI
14005	5 MFD 370V OVL	14215	25 MFD 370V RND	14174	45/5 MFD 370V OVL	14281	30/5 MFD 440/370V R
14006	6 MFD 370V OVL	14217	30 MFD 370V RND			14282	30/7.5 MFD 440/370V
14007	7.5 MFD 370V OVL	14218	35 MFD 370V RND	C	Oval 440/370V	14077	35/3 MFD 440/370V R
14008	10 MFD 370V OVL	14821	40 MFD 370V RND	14184	25/5 MFD 440/370V OVL	14070	35/4 MFD 440/370V R
14009	12.5 MFD 370V OVL	14823	45 MFD 370V RND	14187	30/5 MFD 440/370V OVL	14283	35/5 MFD 440/370V R
14010	15 MFD 370V OVL	14225	50 MED 370V RND	14185	35/5 MFD 440/370V OVL	14284	35/7 5 MED 440/370V
14012	17.5 MFD 370V OVL	14226	55 MFD 370V RND	14188	35/7.5 MFD 440/370V OVL	14091	35/10 MED 440/370V
14014	20 MFD 370V OVL	14227	60 MED 370V RND	14086	40/5 MFD 440/370V OVL	14078	40/3 MED 440/370V R
14015	25 MFD 370V OVL	14229	70 MED 370V RND	14109	40/7.5MFD 440/370V OVL	1/286	40/5 MED 440/370V R
14017	30 MED 370V OVI	14199	80 MED 370V RND	14190	45/5 MFD 440/370V OVL	1/287	40/7 5 MED 440/370V
1/018	35 MED 370V OVL	14133	SO WILD STOV TRUE	14297	80/5 MED 440/370V OVL	1/022	40/10 MED 440/370V
14010		Pr	aund 440/270\/	14297	80/7 5MED 440/370 OVL	14000	40/10 MFD 440/370V
14021	40 MFD 370V OVL	1/105	5 MED 440/370V PND	14230	00/1.0MI D 440/010 0VE	14079	45/5 MED 440/370V R
14023	45 MFD 370V OVL	14105	5 MFD 440/370V RND		Round 370V	14200	45/5 MFD 440/370V P
14025	50 MFD 370V OVL	14107	7.5 MFD 440/370V RND	14260	20/5 MFD 370V RND	14289	45/7.5 MFD 440/370V
14089	70 MFD 370V OVL	14232	10 MFD 440/370V RND	14261	25/5 MFD 370V RND	141/2	45/10 MFD 440/370V
14090	80 MFD 370V OVL	14833	12.5 MFD 440/370V RND	14264	30/5 MFD 370V RND	14290	50/5 MFD 440/370V R
		14234	15 MFD 440/370V RND	14266	35/5 MFD 370V RND	14291	50/7.5 MFD 440/370V
0	val 440/370V	14237	20 MFD 440/370V RND	14178	40/5 MFD 370V RND	14124	50/10 MFD 440/370V
14027	3 MFD 440/370V OVL	14240	25 MFD 440/370V RND	14268	40/7.5 MFD 370V RND	14299	55/10 MFD 440/370V
14028	4 MFD 440/370V OVL	14241	30 MFD 440/370V RND	14269	45/5 MFD 370V RND	14292	55/5 MFD 440/370V R
14029	5 MFD 440/370V OVL	14243	35 MFD 440/370V RND	14249	45/7.5 MFD 370V RND	14293	55/7.5 MFD 440/370V
14030	6 MED 440/370V OVI	14245	40 MFD 440/370V RND	14191	50/5 MFD 370V RND	14294	60/5 MFD 440/370V R
1/031	7 5 MED 440/370V OVI	14248	45 MFD 440/370V RND	14192	50/7.5 MFD 370V RND	14295	60/7.5 MFD 440/370V
44022		14251	50 MFD 440/370V RND	14239	50/10 MFD 370V RND	14296	60/10 MFD 440/370V
14032		14252	55 MFD 440/370V RND	14193	55/5MFD 370V RND	14358	65/5 MFD 440/370V R
14033	12.5 MFD 440/370V OVL	14254	60 MFD 440/370V RND	14194	55/7.5 MFD 370V RND	14359	65/7.5 MFD 440/370V
14034	15 MFD 440/370V OVL	14256	65 MFD 440/370V RND	14195	60/5 MFD 370V RND	14162	65/10 MFD 440/370V
14037	20 MFD 440/370V OVL	14258	70 MFD 440/370V RND	14196	60/7.5 MFD 370V RND	14255	70/5 MFD 440/370V R
14040	25 MFD 440/370V OVL	14259	80 MFD 440/370V RND	14054	70/7.5 MFD 370V RND	14166	70/7.5 MFD 440/370V
14041	30 MFD 440/370V OVL			14197	80/5 MFD 370V RND	14169	70/10 MFD 440/370V
14043	35 MFD 440/370V OVL		STA STAD	14198	80/7.5 MFD 370V RND	14257	80/5 MFD 440/370V R
14045	40 MFD 440/370V OVL			14201	80/10 MFD 370V RND	14216	80/7.5 MFD 440/370V
14048	45 MFD 440/370V OVL		MARS 14288			14117	80/10 MFD 440/370V
14049	50 MFD 440/370V OVL		45+5.0µF +/.6% 440VAC/P	Another State			
14050	55 MFD 440/370V OVI	ALA	STATE OF GRAN	Anno Anno Anno Anno Anno Anno Anno Anno Anno Anno			
4.40.54					1	_	

14288 Constant Actor Run Capacitor 45 May 7 Actor Carl Voltages Rates Carl Voltages Rates

14029 Motor Run Capacitor



F.

# **Blue Box RUN CAPACITORS**

370 Volt Oval		440 Vo	olt Oval	370 Vo	It Round	440 Vo	It Round
MARS No.	Microfarad	MARS No.	Microfarad	MARS No.	Microfarad	MARS No.	Microfarad
12002	2	12026	2	12092	2	12102	2
12003	3	12019	2.5	12093	3	12103	3
12004	4	12027	3	12094	4	12104	4
12005	5	12028	4	12095	5	12105	5
12006	6	12029	5	12096	6	12106	6
12007	7.5	12030	6	12097	7.5	12107	7.5
12008	10	12031	7.5	12098	10	12232	10
12009	12.5	12032	10	12099	12.5	12233	12.5
12010	15	12033	12.5	12210	15	12234	15
12012	17.5	12034	15	12211	16	12236	17.5
12014	20	12036	17.5	12212	17.5	12237	20
12015	25	12037	20	12214	20	12240	25
12017	30	12040	25	12215	25	12241	30
12018	35	12041	30	12217	30	12243	35
12021	40	12043	35	12218	35	12245	40
12023	45	12045	40	12221	40	12248	45
12025	50	12048	45	12223	45	12251	50
12024	55	12049	50	12225	50	12252	55
12087	60	12050	55	12226	55	12254	60
12011	65	12051	60	12227	60	12357	65
12089	70	12052	65	12128	65	12258	70
12090	80	12130	70	12229	70	12259	80
		12135	75	12199	80	12068	90
		12140	80	12116	100		

#### **DUAL SECTION**

370 Volt Oval		440 Vo	olt Oval	370 Vo	It Round	440 Volt Round	
MARS No.	Microfarad	MARS No.	Microfarad	MARS No.	Microfarad	MARS No.	Microfarad
12141	15/3	12165	10/5	12121	15/3	12111	10/5
12056	15/4	12270	15/4	12122	15/4	12118	15/5
12057	15/5	12271	15/5	12203	15/5	12350	17 5/5
12058	15/10	12177	15/10	12204	15/10	12115	20/5
12059	17.5/4	12180	20/5	12205	17.5/4	12354	20/7.5
12060	17.5/5	12083	20/15	12207	20/4	12351	20/10
12061	20/3	12184	25/5	12260	20/5	12112	20/15
12062	20/4	12182	25/7.5	12016	20/7.5	12353	25/3
12063	20/5	12183	25/10	12208	20/10	12333	25/5
12064	20/10	12186	25/15	12242	25/3	12279	25/7.5
12164	20/15	12181	30/4	12175	25/4	12113	25/10
12142	25/3	12187	30/5	12261	25/5	12114	25/15
12065	25/4	12038	30/7.5	12262	25/7.5	12120	30/3
12066	25/5	12035	30/10	12213	25/10	12281	30/5
12143	25/7.5	12085	35/3	12263	30/4	12282	30/7.5
12131	25/8	12179	35/4	12264	30/5	12352	30/10
12167	25/10	12185	35/5	12224	30/7.5	12077	35/3
12133	25/15	12188	35/7.5	12228	30/10	12070	35/4
12144	30/3	12176	35/8.5	12039	30/15	12203	35/6
12145	30/4	12272	35/10	12002	35/4	12284	35/7.5
12069	30/5	12080	40/3	12266	35/5	12091	35/10
12146	30/7.5	12086	40/5	12235	35/7.5	12078	40/3
12147	30/10	12189	40/7.5	12238	35/10	12285	40/4
12148	35/3	12273	40/10	12074	40/3	12286	40/5
12071	35/4	12190	45/5	12207	40/4	12220	40/6
12072	35/5	12274	45/7.5	12268	40/7.5	12088	40/10
12149	35/7.5	12108	50/5	12246	40/10	12079	45/3
12150	35/10	12013	50/7.5	12073	45/3	12219	45/4
12151	40/3	12275	55/5	12247	45/4	12288	45/5
12158	40/4	12276	55/10	12209	45/7 5	1212/	40/0
12171	40/5	12109	60/5	12250	45/10	12172	45/10
12152	40/7.5	12110	60/7.5	12075	50/3	12290	50/5
12134	40/10	12101	65/10	12191	50/5	12291	50/7.5
12173	45/3	12297	80/5	12192	50/7.5	12124	50/10
12174	45/5	12298	80/7.5	12193	55/5	12253	50/12.5
12153	45/7.5			12194	55/7.5	12293	55/7 5
12136	45/10	4 B.		12067	55/10	12299	55/10
12137	45/15	S. 124	1 AD	12076	60/3	12160	60/3
12138	50/5			12195	60/5 60/7 5	12294	60/5
12154	55/5	MARS	xey)30000001013/ami	12265	60/10	12295	60/7.5
12155	55/7.5	45+5.0µF +/-8'	12288 6 440VAC/B	12042	65/5	12290	60/12 5
12139	60/5	S. CE	Contraction of the local division of the loc	12053	70/5	12358	65/5
12156	60/7.5	A A A A A A A A A A A A A A A A A A A		12054	70/7.5	12359	65/7.5
12157	60/10			12055	70/10	12162	65/10
12159	65/5	MARS INFINITIALIZATION		12044	75/7 5	12255	70/5
12163	80/5	12029 5.0µF 16% 370VAC/B		12084	75/10	12160	70/7.5
12123	80/7.5	A CARLENDER CONTRACTOR	12288 WOLS	12197	80/5	12168	75/5
		C and any other S21760011336	455 VFD, Round	12198	80/7.5	12125	75/7.5
	li li	Mar I	Oral Voltage Rated	12201	80/10	12047	75/10
	1	2029 and capacitor	5 85746F12284	12129	85/5	12257	80/5
				12230	85/7.5	12210	0U/7.5 80/10
		A STATE OF	~	12222	85/10	12022	85/5 1
						12020	85/7.5
						12001	85/10

# JARD RUN CAPACITORS

SINGLE SECTION									
370 Vo	olt Oval	440 Vo	olt Oval		370 Vo	It Round		440 Vol	t Round
MARS No.	Microfarad	MARS No.	Microfarad	MAR	RS No.	Microfarad	Ν	IARS No.	Microfarad
12902	2	12926	2	12	2992	2		12802	2
12903	3	12919	2.5	12	2993	3		12803	3
12904	4	12927	3	12	2994	4		12804	4
12905	5	12928	4	12	2995	5		12805	5
12906	6	12929	5	12	2996	6		12806	6
12907	7.5	12930	6	12	2997	7.5		12807	7.5
12908	10	12931	7.5	12	2998	10		12732	10
12909	12.5	12932	10	12	2999	12.5		12733	12.5
12910	15	12933	12.5	12	2710	15		12734	15
12912	17.5	12934	15	12	2911	16		12736	17.5
12914	20	12936	17.5	12	2712	17.5		12737	20
12915	25	12937	20	12	2714	20		12740	25
12917	30	12940	25	12	2715	25		12741	30
12918	35	12941	30	12	2717	30		12743	35
12921	40	12943	35	12	2718	35		12745	40
12923	45	12945	40	12	2721	40		12748	45
12925	50	12948	45	12	2723	45		12751	50
12924	55	12949	50	12	2725	50		12752	55
12987	60	12950	55	12	2726	55		12754	60
12988	65	12951	60	12	2727	60		12657	65
12989	70	12952	65	12	2828	65		12758	70
12990	80	12830	70	12	2729	70		12759	80
		12831	75	12	2899	80		12868	90
		12840	80	15	016	100			

#### **DUAL SECTION**

370 Volt Oval		440 Volt Oval		370 Vol	t Round	440 Vo	440 Volt Round	
MARS No.	Microfarad	MARS No.	Microfarad	MARS No.	Microfarad	MARS No.	Microfarad	
12841	15/3	12765	10/5	12701	15/3	12811	10/5	
12956	15/4	12770	15/4	12702	15/4	12818	15/5	
12957	15/5	12771	15/5	12/03	15/5	12050	17 5/5	
12958	15/10	12777	15/10	12704	17 5/4	12030	20/5	
12959	17.5/4	12880	20/5	12705	17.5/5	12654	20/7.5	
12960	17.5/5	12983	20/15	12707	20/4	12651	20/10	
12961	20/3	12884	25/5	12760	20/5	12812	20/15	
12962	20/4	12882	25/7.5	12716	20/7.5	12653	25/3	
12963	20/5	12883	25/10	12708	20/10	12655	25/4	
12864	20/10	12886	25/15	12709	20/15	12//0	25/5	
12964	20/15	12881	30/4	12875	25/4	12813	25/10	
12842	25/3	12887	30/5	12761	25/5	12814	25/15	
12965	25/4	12982	30/7.5	12762	25/7.5	12826	30/3	
12966	25/5	12835	30/10	12713	25/10	12820	30/4	
12843	25/7.5	12985	35/3	12720	30/3	12781	30/5	
12832	25/8	12879	35/4	12763	30/4	12782	30/7.5	
12867	25/10	12885	35/5	12764	30/5	12652	30/10	
12833	25/15	12888	35/7.5	12724	30/10	12977	35/3	
12844	30/3	12876	35/8 5	12939	30/15	12783	35/5	
12845	30/4	12772	35/10	12730	35/3	12784	35/7.5	
12969	30/5	12877	40/3	12731	35/4	12797	35/10	
12846	30/7 5	12986	40/5	12766	35/5	12978	40/3	
12847	30/10	12889	40/7 5	12735	35/7.5	12785	40/4	
12848	35/3	12773	40/10	12738	35/10	12786	40/5	
12070	35/4	12890	45/5	12767	40/3	12920	40/0	
12072	35/5	12050	45/3	12878	40/5	12798	40/10	
128/0	35/7 5	12009	40/7.0	12768	40/7.5	12979	45/3	
12850	35/10	12000	50/7 5	12746	40/10	12891	45/4	
12050	40/2	12913	50/7.5 EE/E	12747	45/3	12788	45/5	
12051	40/3	12//5	55/5	12947	45/4	12827	45/6	
12030	40/4	12022	55/10 60/F	12709	45/7 5	12/89	45/7.5	
12071	40/5	12009	60/3 60/7 F	12750	45/10	12072	45/10	
12032	40/7.5	12//0	60/7.5	12753	50/3	12791	50/7 5	
12034	40/10	12010	85/10	12755	50/5	12892	50/10	
120/4	40/0	12015	80/3 80/7 F	12825	50/7.5	12719	50/12.5	
12000	45/7.5	12090	80/7.5	12/5/	50/10	12792	55/5	
12836	45/10			12093	55/7 5	12793	55/7.5	
12837	45/15			12967	55/10	12/99	55/10	
12838	50/5			12976	60/3	12000	60/5	
12854	55/5			12895	60/5	12795	60/7.5	
12855	55/7.5	12877 40+3.0µF +/-6% 440VAC/B		12896	60/7.5	12796	60/10	
12839	60/5	SUPER CARACTOR BARRING IN MENCO MINING AND		12865	60/10	12861	60/12.5	
12856	60/7.5	children and the second		12/42	65/5 70/5	12742	65/5	
12857	60/10	CONTRACTOR AND	al and a second second	12954	70/7 5	12659	65/7.5	
12859	65/5			12955	70/10	12862	65/10 70/5	
12863	80/5	ALL DOCTORY OF A LOCAL DIST.	JARD HOSASCONDERIN	12744	75/5	12866	70/7 5	
12817	80/7.5	A CONTRACTOR OF THE	5.0µF ±6%(H) 370VACUD	12946	75/7.5	12869	70/10	
		And Property and An	NEEDE ADC TOC ASSEMELT DE MEXICO	12984	75/10	12968	75/5	
			C121102140 E221050	12897	80/5	12901	75/7.5	
			targ age 20 000 2909295 1001	12019	80/10	12935	75/10	
			Advantinant .	12722	80/12.5	12801	80/5	
				12829	85/5	12810	80/10	
1/				12756	85/7.5	12938	85/5	
17				12922	85/10	12942	85/7.5	
						12944	85/10	

## **START CAPACITORS**

# <u>ார</u>த் Blue Box

SINGLE SECTION						
165 Vo	olts AC	330 Ve	olts AC			
MARS No.	Microfarad	MARS No.	Microfarad			
11075	72-88	11055	21-25			
11076	88-108	11056	25-30			
11077	108-130	11057	30-36			
11031	124-149	11058	36-43			
11032	145-175	11059	43-56			
11033	161-193	11060	56-72			
11034	189-227	11160	64-77			
11078	216-259	11061	72-88			
11035	233-292	11062	88-108			
11036	270-324	11063	108-130			
11079	340-408	11064	130-156			
11080	378-455	11165	124-156			
11037	400-480	11092	135-162			
11081	540-648	11066	145-175			
11082	710-850	11067	161-193			
11083	810-972	11068	189-227			
		11069	216-259			
		11070	270-324			
		11093	300-360			

#### DUAL SECTION

110/125 Dua	I Voltage AC
MARS No.	Microfarad
11002	21-25
11003	25-30
11004	30-36
11005	36-43
11006	43-56
11007	56-72
11008	72-88
11009	88-108
11010	108-130
11112	124-156
11011	130-156
11013	145-175
11014	161-193
11015	189-227
11016	200-240
11017	216-259
11018	233-292
11019	270-324
11020	300-360
11021	324-388
11022	340-408
11023	378-440
11024	400-480
11071	430-516
11025	460-552
11026	540-648
11027	590-708
11047	645-774
11028	708-850
11072	815-970
11029	829-995
11073	850-1020
11030	1000-1200
11074	1290-1548

**TURBO® 200** 



SINGLE SECTION						
165 Vo	olts AC	330 V	olts AC			
MARS No.	Microfarad	MARS No.	Microfarad			
11975	72-88	11955	21-25			
11976	88-108	11956	25-30			
11977	108-130	11957	30-36			
11931	124-149	11958	36-43			
11932	145-175	11959	43-56			
11933	161-193	11995	56-72			
11934	189-227	11960	64-77			
11978	216-259	11961	72-88			
11935	233-292	11962	88-108			
11936	270-324	11963	108-130			
11979	340-408	11964	130-156			
11980	378-455	11965	124-156			
11994	400-480	11992	135-162			
11981	540-648	11966	145-175			
11982	710-850	11967	161-193			
11983	810-972	11968	189-227			
		11969	216-259			
		11970	270-324			
		11993	300-360			

ION			DUAL SECTION					
20/250 Dua	al Voltage AC		110/125 Dua	al Voltage AC	220/250	Jual Voltage AC		
IARS No.	Microfarad		MARS No.	Microfarad	MARS No	Microfarad		
11038	21-25		11902	21-25	11938	21-25		
11039	25-30		11903	25-30	11939	25-30		
11040	30-36		11904	30-36	11940	30-36		
11041	36-43		11905	36-43	11941	36-43		
11042	43-56		11906	43-56	11942	43-56		
11043	56-72		11907	56-67	11943	56-72		
11084	59-71		11908	72-88	11984	59-71		
11137	64-77		11909	88-108	11937	64-77		
11044	72-88		11910	108-130	11944	72-88		
11045	88-108		11912	124-156	11945	88-108		
11046	108-130		11911	130-156	11946	108-130		
11148	124-156		11913	145-175	11948	124-156		
11049	145-175		11914	161-193	11949	145-175		
11050	161-193		11915	189-227	11950	161-193		
11051	189-227		11916	200-240	11951	189-227		
11052	216-259		11917	216-259	11952	216-259		
11053	233-292		11918	233-292	11953	233-292		
11054	270-324		11919	270-324	11954	270-324		
11085	280-336		11920	300-360	11985	280-336		
11086	320-384		11921	324-388	11986	320-384		
11087	340-408		11922	340-408	11987	340-408		
11088	378-455		11923	378-440	11988	378-455		
11089	400-480		11924	400-480	11989	400-480		
11090	430-516		11971	430-516	11990	430-516		
11091	630-750		11925	460-552	11991	630-750		
			11926	540-648				
			11927	590-708		11200		
			11947	645-774	10200	Turbolytic <sup>™</sup> 50		
			11928	708-850	Turbo <sup>®</sup> 200X			
			11972	815-970	TUIDO 200X			
			11929	829-995	66 0 11	33mtd It		
			11973	850-1020		RED Empirering		
			11930	1000-1200	Safd 6.0mtd) Terminal	The Radionic Co.Inc. Pun C		
		-	11974	1290-1548	Contraction of the contraction o	RBOLYT		
Universal Run & Start Capacitor Replacement One model covers a range of single and dual mfd ratings.								

MARS #	Description	Microfarad	Turbolytic
12100	TURBO® 200 mini	2.5 mfd - 12.5 mfd, 370V or 440V	A DEVERSAL REPORTATION OF THE REPORT OF THE
12200	TURBO <sup>®</sup> 200	2.5 mfd - 67.5 mfd, 370V or 440V	Hardward Construction Construct
12300	TURBO® 200 X	5.0 mfd - 97.5 mfd, 370V or 440V	And a first of the descent of the de
11200	Turbolytic™ 50 Universal Motor Start Capacitor	23 mfd - 302 mfd, 125V to 330V	Turbo <sup>®</sup> 200
11100	Turbolytic™ JR	23 mfd - 208 mfd, 125V to 330V	11100 12100 12100 Turbolytic <sup>™</sup> JR Turbo <sup>®</sup> 200 Mini

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- Design
- Leadership

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- Industry leading brands
- · Award winning distribution facilities
- +97% order fill rate
- Billing accuracy
- Bilingual Website
- Training Focused
- EDI capabilities

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